

Date: Wednesday, 07/05/2008 11:55:44 AM
 User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: INSULATION
Job Number	: 39097		
Estimate Number	: 12693		
P.O. Number	:	Part Number	: D2375416163
This Issue	: 07/05/2008	S.O. No.	:
Prsht Rev.	: NC	Drawing Number	: D2375 REV. A
First Issue	: / /	Project Number	: N/A
Previous Run	: 31187	Drawing Revision	: A
	Type : SMALL /MED FAB	Material	:
Written By	:	Due Date	: 14/05/2008
Checked & Approved By	: <u>JUL 08.05.07</u>	Qty:	4 Um: Each
Comment	: Est: A 01.08.28 New Issue SM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D2375416163	Insulation
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Comment: Qty.: 1.4267 Each(s)/Unit Total: 5.7070 Each(s)

Insulation 48'of 3"ID*1/

Pick:



Qty	Part number	Description
10.6"	D2375-3-08	Insulation

Batch

M1810

FF 08-08-11

(4)

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

Cut insulation 16.3" long as per Dwg D2375

FF 08-08-11

(4)

3.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

S 08/08/11

(44)

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 375

5/8/11



SO

5.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

D 08/08/12

(4)

Job Completion



u 08-08-12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

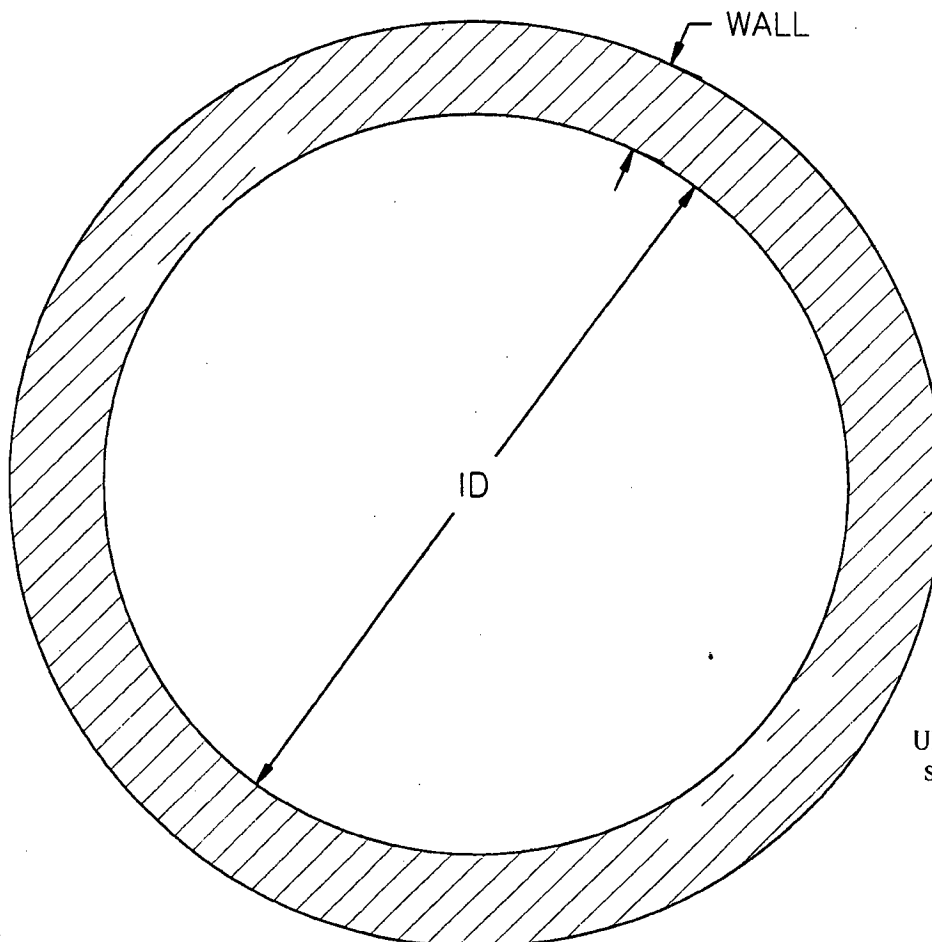


PREPARED B. Williams		DART AERO ACCESSORIES INC VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	D2375	REV. A SHEET 1 OF 1
DATE Mar. 3, 1995		TITLE INSULATION SCALE	

D2375-D-WW-XXX: WHERE
D: ID IN INCHES ie 2 FOR 2"ID
WW: WALL THICKNESS IN 1/16" ie 08 FOR 1/2"
XXX: LENGTH IN INCHES ie 160 FOR 16.0" OR 123 FOR 12.3"

RELEASED
07-08-08 *[Signature]*

D2375-2-08-060: 2"ID X 1/2 WALL 6.0" LONG
D2375-3-08-120: 3"ID X 1/2 WALL 12.0" LONG
D2375-4-16-163: 4"ID X 1 WALL 16.3" LONG



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 39097